

## PROGRAM FEE SCHEDULE:

### New Program Participants:

#### Non members:

Administrative setup fee \$300  
Audit Fee for prototype \$625

#### Members:

Administrative setup fee: Waived  
Audit Fee for prototype: \$545

## APPROVED TESTING FACILITIES:

#### CAN-BEST

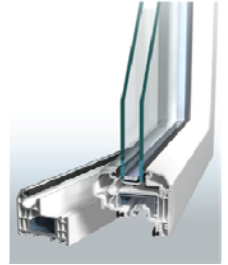
38 Regan Road, Unit 4  
Brampton, ON L7A 1C6  
Tel: 905-840-2014  
Contact: Elie Alkhoury

#### Exova

2395 Speakman Drive  
Mississauga, ON L7J 2L8  
Tel: 905-822-4111 (ext. 585)  
Contact: Greg Murawsky

Insulating Glass  
Manufacturers Alliance  
1500 Bank Street, Suite 300  
Ottawa, ON  
K1H 1B8  
Tel: 613-233-1510  
Fax: 613-482-9436  
www.igmaonline.org

# How Do I Get IGMAC Certified?



The IGMAC Certification program has three components:

1. Durability or conventional testing for air filled insulating glass units per the CGSB 12.8 latest standard specification;
2. Gas Concentration testing for insulating glass units with inert gas content as established by the IGMA Certification & Education Committee. As the gas concentration certification portion of the program has initial and final (after cycling) requirements, durability or conventional testing for air filled insulating glass units to the CGSB 12.8, latest standard specification is required;
3. Implementation, maintenance and compliance with the Quality Assurance Program.

- Contact the IGMA office at 613-233-1510 or send an email to [abeck@igmaonline.org](mailto:abeck@igmaonline.org) to obtain a copy of the IGMAC Certification Program Manual.
- Complete the application form which can be found on our website at [www.igmaonline.org](http://www.igmaonline.org). Click on certification then IGMAC Program and scroll down the page until you find the document "Appendix B: IGMAC Certification Program Application Form"
- Once complete, fax the form or email it to our office.
- The Program Administrator will assign a Prototype Application number and prepare an invoice for the initial Facility Audit.
- Once the audit invoice has been paid the Program Administrator will forward the audit form to an approved inspection agency.
- Implement and maintain the program quality control requirements / record data on the forms provided.
- An auditor from an approved inspection agency will contact the manufacturer to schedule an appointment to come and witness the fabrication of the test samples.

**NOTE:** There are two testing labs. It is the manufacturer's responsibility to contact either one to obtain their fee schedule.

- The average length of time from application through to issuance of the final test report is approximately 5 months. Times may vary depending on your fabrication processes and length of time from application to audit.

It is recommended that the manufacturer obtain a copy of the CAN/CGSB 12.8 standard directly from the Canadian General Standards Board in Ottawa (prior to the facility audit being performed) for information regarding sample sizes and detail of the tests to be performed. You can reach them at 819-956-0425.

**igmac**  
CERTIFICATION

**IGMA** INSULATING  
GLASS  
MANUFACTURERS  
ALLIANCE



# The IGMAC Certification Program Cycle

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