

PROGRAM FEE SCHEDULE:

New Program Participants:

Non members:

Administrative setup fee \$500
Audit Fee for prototype \$790

Members:

Administrative setup fee: Waived
Audit Fee for prototype: \$590

APPROVED TESTING FACILITIES:

CAN-BEST

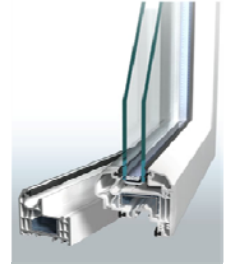
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Tel: 905-840-2014
Contact: Elie Alkhoury

Element Materials

Technology Canada Inc.
2395 Speakman Drive
Mississauga, ON L7J 2L8
Tel: 905-822-4111 (ext. 585)
Contact: Greg Murawsky

Insulating Glass
Manufacturers Alliance
1769 St. Laurent Blvd,
Suite 104 Ottawa, ON
K1G 5X7
Tel: 613-233-1510
Fax: 613-482-9436
www.igmaonline.org

How Do I Get IGMAC Certified?



The IGMAC Certification program has three components:

1. Durability or conventional testing for air filled insulating glass units per the CGSB 12.8 latest standard specification;
2. Gas Concentration testing for insulating glass units with inert gas content as established by the IGMA Certification & Education Committee. As the gas concentration certification portion of the program has initial and final (after cycling) requirements, durability or conventional testing for air filled insulating glass units to the CGSB 12.8, latest standard specification is required;
3. Implementation, maintenance and compliance with the Quality Assurance Program.

- Contact the IGMA office at 613-233-1510 or send an email to abeck@igmaonline.org to obtain a copy of the IGMAC Certification Program Manual.
- Complete the application form which can be found on our website at www.igmaonline.org. Click on certification then IGMAC Program and scroll down the page until you find the document "Appendix B: IGMAC Certification Program Application Form"
- Once complete, fax the form or email it to our office.
- The Program Administrator will assign a Prototype Application number and prepare an invoice for the initial Facility Audit.
- Once the audit invoice has been paid the Program Administrator will forward the audit form to an approved inspection agency.
- Implement and maintain the program quality control requirements / record data on the forms provided.
- An auditor from an approved inspection agency will contact the manufacturer to schedule an appointment to come and witness the fabrication of the test samples.

NOTE: There are two testing labs. It is the manufacturer's responsibility to contact either one to obtain their fee schedule.

- The average length of time from application through to issuance of the final test report is approximately 5 months. Times may vary depending on your fabrication processes and length of time from application to audit.

It is recommended that the manufacturer obtain a copy of the CAN/CGSB 12.8 standard directly from the Canadian General Standards Board in Ottawa (prior to the facility audit being performed) for information regarding sample sizes and detail of the tests to be performed. You can reach them at 819-956-0425.

igmac
CERTIFICATION

IGMA INSULATING
GLASS
MANUFACTURERS
ALLIANCE



The IGMAC Certification Program Cycle

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