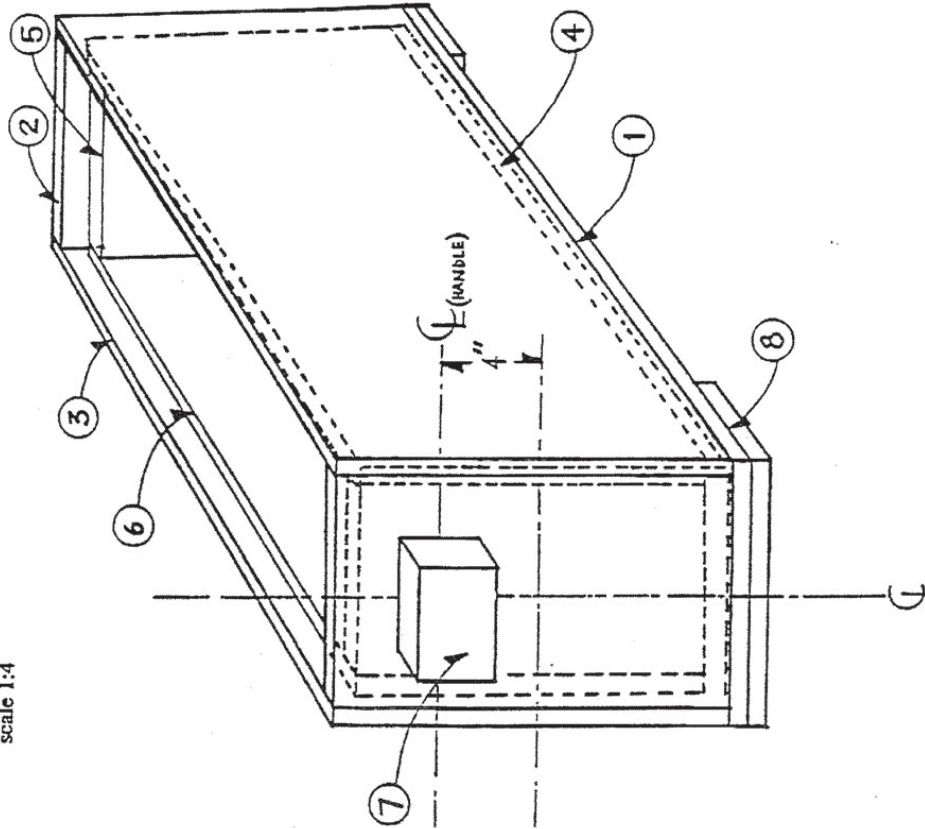


**Shipping Box**  
for insulating glass units

scale 1:4



**Notes:**

In order to maintain a reasonable weight (maximum 90 lb or 41 kg) of the box and contents and to afford maximum protection to the units during shipping the following guidelines have been developed:

1. Use #8 - 2" wood screws (Robertson head) for assembly of the box.
2. The handle (item 7) is centered as shown
3. When soft or sticky sealants are used (e.g. hot melt) apply silicone release paper along inside surfaces of items 2 and 4 (where unit edges will touch)
4. (a) A maximum of 7 - 1/2" sealed double glazing units in one box  
(b) A maximum of 5 - 1/4" or 1/2" sealed triple units in one box.
5. Units are packaged resting on their longest edge, side by side and separated by a sheet of 1/16" corrugated cardboard (or equivalent); any excess space should be filled with additional sheets of the packing material.

Item	Qty.	Dimensions	Material
1	2	11 1/2" by 24"	1/4" plywood
2	2	10" by 16"	1/4" plywood
3	2	16" by 24"	1/4" plywood
4	2	10" by 22 1/2"	1" extruded polystyrene
5	2	8" by 14"	1" extruded polystyrene
6	2	14" by 22 1/2"	1" extruded polystyrene
7	2	5" long	2" by 4" spruce
8	2	4" by 11 1/2"	1/4" plywood